

Material Safety Data Sheet

Copyright, 2007, 3M Company. All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: Adhesive Putty OD-860

MANUFACTURER:

DIVISION: Stationery Products

ADDRESS: 3M Center

St. Paul, MN 55144-1000

EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)

Issue Date: 10/29/2007 Supercedes Date: Initial Issue

Document Group: 22-7570-9

Product Use:

Intended Use: Adhesive putty

SECTION 2: INGREDIENTS

Ingredient C.A.S. No. %	<u>% by Wt</u>	
LIMESTONE Trade Secret 55	5 - 65	
TALC 14807-96-6 15	5 - 25	
BUTYLENE POLYMERS Trade Secret 7	- 17	
PETROLEUM HYDROCARBON Trade Secret 5	- 10	
TITANIUM DIOXIDE 13463-67-7 1	- 5	
UNSATURATED FATTY ACIDS Trade Secret 1	- 2	

SECTION 3: HAZARDS IDENTIFICATION

3.1 EMERGENCY OVERVIEW

Specific Physical Form: Putty-like solid **Odor, Color, Grade:** Cream to yellow, tacky.

General Physical Form: Solid

Immediate health, physical, and environmental hazards: This product, when used under reasonable conditions and

in accordance with the 3M directions for use, should not present a health hazard. However, use or processing of the product in a manner not in accordance with the product's directions for use may affect the performance of the product and may present potential health and safety hazards.

3.2 POTENTIAL HEALTH EFFECTS

Eye Contact:

Contact with the eyes during product use is not expected to result in significant irritation.

Skin Contact:

Contact with the skin during product use is not expected to result in significant irritation.

Inhalation:

No health effects are expected.

Ingestion:

No health effects are expected.

SECTION 4: FIRST AID MEASURES

4.1 FIRST AID PROCEDURES

The following first aid recommendations are based on an assumption that appropriate personal and industrial hygiene practices are followed.

Eye Contact: Flush eyes with large amounts of water. If signs/symptoms persist, get medical attention.

Skin Contact: No need for first aid is anticipated.

Inhalation: No need for first aid is anticipated.

If Swallowed: No need for first aid is anticipated.

SECTION 5: FIRE FIGHTING MEASURES

5.1 FLAMMABLE PROPERTIES

Autoignition temperatureNot ApplicableFlash PointNot ApplicableFlammable Limits - LELNot ApplicableFlammable Limits - UELNot Applicable

5.2 EXTINGUISHING MEDIA

Use fire extinguishers with class B extinguishing agents (e.g., dry chemical, carbon dioxide).

5.3 PROTECTION OF FIRE FIGHTERS

Special Fire Fighting Procedures: Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA).

Unusual Fire and Explosion Hazards: Not applicable.

Note: See STABILITY AND REACTIVITY (SECTION 10) for hazardous combustion and thermal decomposition

information.

SECTION 6: ACCIDENTAL RELEASE MEASURES

Accidental Release Measures: Observe precautions from other sections. Call 3M- HELPS line (1-800-364-3577) for more information on handling and managing the spill. Collect as much of the spilled material as possible. Clean up residue with an appropriate organic solvent. Read and follow safety precautions on the solvent label and MSDS. Place in a closed container approved for transportation by appropriate authorities. Dispose of collected material as soon as possible.

In the event of a release of this material, the user should determine if the release qualifies as reportable according to local, state, and federal regulations.

SECTION 7: HANDLING AND STORAGE

7.1 HANDLING

7.2 STORAGE

Store under normal warehouse conditions.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 ENGINEERING CONTROLS

Not applicable.

8.2 PERSONAL PROTECTIVE EQUIPMENT (PPE)

8.2.1 Eye/Face Protection

Not applicable.

8.2.2 Skin Protection

Gloves are not required.

8.2.3 Respiratory Protection

Under normal use conditions, airborne exposures are not expected to be significant enough to require respiratory protection.

8.2.4 Prevention of Swallowing

Not applicable.

8.3 EXPOSURE GUIDELINES

<u>Ingredient</u>	Authority	Type	<u>Limit</u>	Additional Information
LIMESTONE	ACGIH	TWA	10 mg/m3	
LIMESTONE	OSHA	TWA, respirable	5 mg/m3	Table Z-1
LIMESTONE	OSHA	TWA, as total dust	15 mg/m3	Table Z-1
TALC	ACGIH	TWA, respirable	2 mg/m3	Table A4
TALC	CMRG	TWA, as respirable	0.5 mg/m3	
		dust		

3M MATERIAL SAFETY DATA SHEET Adhesive Putty OD-860 10/29/2007

TALC OSHA TWA, respirable 2 mg/m3 Table Z-1A TITANIUM DIOXIDE ACGIH TWA 10 mg/m3 Table A4

TITANIUM DIOXIDE CMRG TWA, as respirable 5 mg/m3

dust

TITANIUM DIOXIDE OSHA TWA, Vacated, as 10 mg/m3

dust

TITANIUM DIOXIDE OSHA TWA, as total dust 15 mg/m3 Table Z-1

VAC Vacated PEL: Vacated Permissible Exposure Limits [PEL] are enforced as the OSHA PEL in some states. Check with your local regulatory agency.

SOURCE OF EXPOSURE LIMIT DATA:

ACGIH: American Conference of Governmental Industrial Hygienists

CMRG: Chemical Manufacturer Recommended Guideline OSHA: Occupational Safety and Health Administration

AIHA: American Industrial Hygiene Association Workplace Environmental Exposure Level (WEEL)

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Specific Physical Form: Putty-like solid

Odor, Color, Grade: Cream to yellow, tacky.

General Physical Form: Solid

Autoignition temperatureNot ApplicableFlash PointNot ApplicableFlammable Limits - LELNot ApplicableFlammable Limits - UELNot ApplicableBoiling pointNot Applicable

Vapor Density Not Applicable

Vapor Pressure Not Applicable

Specific Gravity 1.6484

pHNo Data AvailableMelting pointNo Data AvailableSolubility In WaterNo Data Available

Hazardous Air PollutantsNot ApplicableVolatile Organic CompoundsNot ApplicablePercent volatileNot ApplicableVOC Less H2O & Exempt SolventsNot Applicable

SECTION 10: STABILITY AND REACTIVITY

Stability: Stable.

Materials and Conditions to Avoid: None known

Hazardous Polymerization: Hazardous polymerization will not occur.

Hazardous Decomposition or By-Products

Substance Condition

3M MATERIAL SAFETY DATA SHEET Adhesive Putty OD-860 10/29/2007

Carbon monoxide Carbon dioxide During Combustion During Combustion

SECTION 11: TOXICOLOGICAL INFORMATION

Please contact the address listed on the first page of the MSDS for Toxicological Information on this material and/or its components.

SECTION 12: ECOLOGICAL INFORMATION

ECOTOXICOLOGICAL INFORMATION

Not determined.

CHEMICAL FATE INFORMATION

Not determined.

SECTION 13: DISPOSAL CONSIDERATIONS

Waste Disposal Method: Dispose of waste product in a facility permitted to accept chemical waste. As a disposal alternative, incinerate in an industrial or commercial facility in the presence of a combustible material.

EPA Hazardous Waste Number (RCRA): Not regulated

Since regulations vary, consult applicable regulations or authorities before disposal.

SECTION 14:TRANSPORT INFORMATION

ID Number(s):

70-0714-2076-7

Please contact the emergency numbers listed on the first page of the MSDS for Transportation Information for this material.

SECTION 15: REGULATORY INFORMATION

US FEDERAL REGULATIONS

Contact 3M for more information.

311/312 Hazard Categories:

Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - No Delayed Hazard - No

STATE REGULATIONS

Contact 3M for more information.

CHEMICAL INVENTORIES

The components of this product are in compliance with the chemical notification requirements of TSCA.

Contact 3M for more information.

INTERNATIONAL REGULATIONS

Contact 3M for more information.

This MSDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: OTHER INFORMATION

HMIS Hazard Classification

Health: 0 Flammability: 0 Reactivity: 0 Protection: X - See PPE section.

Hazardous Material Identification System (HMIS(r)) hazard ratings are designed to inform employees of chemical hazards in the workplace. These ratings are based on the inherent properties of the material under expected conditions of normal use and are not intended for use in emergency situations. HMIS(r) ratings are to be used with a fully implemented HMIS(r) program. HMIS(r) is a registered mark of the National Paint and Coatings Association (NPCA).

No revision information is available.

DISCLAIMER: The information in this Material Safety Data Sheet (MSDS) is believed to be correct as of the date issued. 3M MAKES NO WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR COURSE OF PERFORMANCE OR USAGE OF TRADE. User is responsible for determining whether the 3M product is fit for a particular purpose and suitable for user's method of use or application. Given the variety of factors that can affect the use and application of a 3M product, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluate the 3M product to determine whether it is fit for a particular purpose and suitable for user's method of use or application.

3M provides information in electronic form as a service to its customers. Due to the remote possibility that electronic transfer may have resulted in errors, omissions or alterations in this information, 3M makes no representations as to its completeness or accuracy. In addition, information obtained from a database may not be as current as the information in the MSDS available directly from 3M.

3M MATERIAL SAFETY DATA SHEET	Adhesive Putty OD-860	10/29/2007
-------------------------------	-----------------------	------------

3M MSDSs are available at www.3M.com